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| Product Specification [产品规格书]: | Document No | PS-4601-01 |
| Subject [主题]: 2.00mm Pitch 4601 Series Connector Specification | Date Issued | 2019/06/09 |
| | Date Revised | 2018/05/26 |
| | Version | A0 |

This specification is referred to the 2.00mm series Female Hearer Connector

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【1.适用范围 Scope】

此种规格包括 2.00mm Pitch 4601 Series 排母连接器规格说明.
This Specification Covers the 2.00mm Pitch 4601 Series Female Header Connector Specification.

【2.规格与料号 Spec and Part number】

| 规格内容 Specification | 产品料号 Production No. |
|-----------------------|------------------------|
| 排母/Female Header | 4601FV-XXB2-6TXXX |
| 排针/ Pin header | 4601WV-XX-6TXXX-XX |

【3.材质与表面处理 Disposal of Material and surface】

| 规格内容 Specification | | 材 质 Materials | 表面处理 Disposal of Surface |
|-----------------------|------------|--------------------|---|
| 排母 Female Header | Insulation | PA6T | UL 94V-0 |
| | PIN | 磷铜/Phosphor Bronze | Gold-Flash、15u"Au、30 u"Au 50u"Ni Min |
| 排针 Pin Header | Base | PA6T | UL 94V-0 |
| | PIN | 黄铜/Brass | Gold-Flash、15u"Au、30 u"Au 50u"Ni Min |

(上述参数请以工程图为准/ Please Refer to the Project drawing for the above Specification)

【4. 额定等级 Ratings and applicable wires】

| 项 目【Item】 | 规 格【Standard】 | |
|----------------------------------|---------------|---------|
| 额定电压 Rated Voltage (Max.) | 250V | [AC/DC] |
| 额定电流 Rated Current (Max.) | 3A Max | |
| 使用温度范围 Ambient temperature Range | -40℃~+105℃ | |

【 *升温时含端子.Including terminal temperature rise. 】



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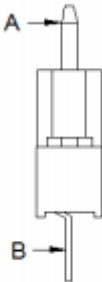
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【5.性能 PERFORMANCE】

5-1. 电气的性能 Electrical Performance.

| 项 目 【Item】 | | 条 件 【Test Condition】 | 规 格 【Requirement】 |
|---------------|-------------------------------|---|---|
| 5-1-1 | 接触阻抗 Contact Resistance | 公母配合,开放电压 20mV 以下,电流 10mA 检测连接器 A~B 区. Mate connectors, measure by dry circuit, 20mV MAX, 10mA. (Based upon EIA-364-06A).  | Initial: 20 milliohms Max. After Test: 30 milliohms Max. |
| 5-1-2 | 绝缘阻抗 Insulation Resistance | 公母配合,在相邻端子,端子与地片之间,使用 250V 的直流电,检测连接器. Mate connectors, apply 250V DC between adjacent terminal or ground. (Based upon EIA-364-21B / MIL-STD-202 Method 302 Cond.B) | 1000 Megohms Min. |
| 5-1-3 | 耐电压 Dielectric Strength | 公母配合,在相邻端子,端子与地片之间,使用 1000V 的交流电 1 分钟,检测连接器. Mate connectors, apply 1000V AC for 1 minute between adjacent terminal or ground. (Based upon EIA-364-20A / MIL-STD-202 Method 301) | 不出现中断等情况 No Breakdown and Flashover |



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5-2. 机械的性能 Mechanical Performance.

| 项 目 【Item】 | | 条 件 【Test Condition】 | 规 格 【Requirement】 |
|---------------|--|--|--|
| 5-2-1 | 插拔力 Insertion & Retention Force | 将 0.5MM Square PIN 以每分钟 25.4±3mm 的速率插入和拔出。 Insert a 0.5MM Square PIN and withdraw Connectors at the speed rate of 25.4±3mm/minute. | Single Contact Insertion Force: 3.92N{0.4kgf} Max Single Contact Withdrawal Force: 0.19N{0.02kgf} Kgf Min |
| 5.2-2 | Pin 针保持力 Pin Retention Force | 以每分 25.4±3mm 的速率,将 PIN 针从 Wafer 内轴向拔出的力量。 Apply axial push force at the speed rate of 25.4±3mm/minute. | IR front: 1.0Kgf Min IR After: 0.6Kgf Min |
| 5-2-3 | 端子 保持力 Contact Retention Force | 以每分 25.4±3mm 的速率,将端子从胶壳 内轴向拔出的力量。 Apply axial push force at the speed rate of 25.4±3mm/minute | 1.96N {0.2kgf} min. |

5-3. 环境性能及其它 Environmental Performance and Others.

| 项 目 【Item】 | | 条 件 【Test Condition】 | 规 格 【Requirement】 | |
|---------------|--|--|-------------------------------|----------------------|
| 5-3-1 | 重复插拔 Repeated Insertion/ Withdrawal | 以每分钟不超过 10 次的速率,将公母插拔 30 次。 When mated up to 30 cycles repeatedly by the rate of 10 cycles per minute. | 接触阻抗 Contact Resistance | 30 milliohms Max. |
| 5-3-2 | 温升测试 Temperature Rise | 温升测试: 公母连接器配合后,加载额定 电流直到温度上升到稳定状态,然后再测 量温升 (EIA364-70,Method 1) Mating connectors shall be energized at rating current until thermal stability is achieved, and then measured the temperature rise. (EIA364-70,Method 1) | 温升测试 Temperature rise | 30℃ Max. |



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|---------------|------------------------|---|-------------------------------|------------------------|
| 5-3-3 | 耐振动性 Vibration | 振幅: 1.5mm P-P 时间: 10~55~10 HZ in 1 minute 持续时间: 每轴向 2 小时 Amplitude: 1.5mm P-P Sweep time: 10~55~10 HZ in 1 minute Duration: 2 hours in each X.Y.Z axials. (Based upon EIA-364-28B/MIL-STD-202 Method 213B Cond.A) | 外观 Appearance | 无异状 No Damage |
| | | | 接触阻抗 Contact Resistance | 30 milliohms Max. |
| | | | 瞬断 Discontinuity | 1 micro-second Max. |
| 5-3-4 | 耐冲击性 Shock | 在 X.Y.Z 上 6 个方向上,以 490m/s ² (50g 的力量)冲击下各 3 回 .490m/s ² {50G}, 3 strokes in each X.Y.Z. axes. (Based upon EIA-364-27B/MIL-STD-202 Method 213B Cond.A) | 外观 Appearance | 无异状 No Damage |
| | | | 接触阻抗 Contact Resistance | 30 milliohms Max. |
| | | | 瞬断 Discontinuity | 1 micro-second Max. |
| 5-3-5 | 耐热性 Heat Resistance | 105±2℃,96 hours. (Based upon MIL-STD-202 Method 108A Cond.A) | 外观 Appearance | 无异状 No Damage |
| | | | 接触阻抗 Contact Resistance | 30 milliohms Max. |
| 5-3-6 | 耐寒性 Cold Resistance | -40±5℃,96 hours. (Based upon EIA-364-105) | 外观 Appearance | 无异状 No Damage |
| | | | 接触阻抗 Contact Resistance | 30 milliohms Max. |
| 5-3-7 | 耐湿性 Humidity | 温度: 40±2℃ 湿度: 90~95%(RH) 持续时间: 96 hours Temperature: 40±2℃ Relative Humidity: 90~95% Duration: 96 hours (Based upon EIA-364-31A/MIL-STD-202 Method 103B Cond.B) | 外观 Appearance | 无异状 No Damage |
| | | | 接触阻抗 Contact Resistance | 30 milliohms Max. |
| | | | 耐电压 Dielectric Strength | Must meet 5-1-3 |
| | | | 绝缘阻抗 Insulation Resistance | 500 Megohms Min. |



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|---------------|--------------------------------|--|-------------------------------|---|
| 5-3-8 | 温度变化 Temperature Cycling | 从-40℃持续 30 分钟升至+105℃持续 30 分钟,循环 5 次. 5 cycles of: a) -40℃ 30 minutes. b) +105℃ 30 minutes. (Based upon EIA-364-32B) | 外观 Appearance | 无异状 No Damage |
| | | | 接触阻抗 Contact Resistance | 30 milliohms Max. |
| 5-3-9 | 盐水喷雾 Salt Spray | 在温度 35±2℃,盐水浓度 5±1%下,盐水喷雾 48±1 小时. 48±1 hours exposure to a salt spray from the 5±1% solution at 35±2℃. (Based upon EIA-364-26B/MIL-STD-202 Method 101D Cond.B). | 外观 Appearance | 无异状 No Damage |
| | | | 接触阻抗 Contact Resistance | 30 milliohms Max. |
| 5-3-10 | 焊锡附着性 Solder- ability | 焊接时间: 3~5 秒. 焊接温度: 245±5℃. Soldering Time: 3~5second. Solder Temperature: 245±5℃. (Based upon EIA-364-52) | Solder Wetting | 浸渍面积需 95% 以上 95% of immersed area must show no voids, pin holes. |
| 5-3-11 | 焊锡耐热性 Solder- Resistance | 焊接时间: 3~5 秒. 焊接温度: 255+5/-5℃. Soldering time:3~5 sec solder. Temperature:260+5/-5℃. (Based upon EIA-364-56A) | 外观 Appearance | 无异状 No Damage |

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| WRITTEN BY: Yangzhengguo | APPROVED BY: Lvtiansheng | Sheet: 6 of 6 |
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